

# Work Order ID 56509

February 25, 2010 11:49:51 AM



Page 1

Item ID: D206-628-012

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step RH

Stop



Start Date: 2/25/10 Start Qty: 2.00



Cust Item ID:

Required Date: 3/05/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr	Revision Nbr
----------	--------------

N/A	Rev N/A
-----	---------

100



DOCUMENT CONTROL

0.00

DC

Document Control

Memo

0.00

Photocopy blue file and type labels as per PPP D206-628-012 CHG 003

S (0) 03 01

HJ for CL 10/03/01

110



Pick Kit

0.00

AV18

Packaging

Packaging

Memo

0.00

10-2-26 2x SL

120



QC4- 100% Inspect kits for completeness

0.00

S (0) 03 01

QC

Quality Control

Memo

0.00

(+2)  
AH

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Page 2

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Item ID: D206-628-012

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step RH

Stop



Start Date: 2/25/10 Start Qty: 2.00



Cust Item ID:

Required Date: 3/05/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date: \_\_\_\_\_ Tooling:

Date: \_\_\_\_\_

Run Start



QC:

Date: \_\_\_\_\_ SPC (Y/N):

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center ID

130

Operation  
Description

Packaging

Set Up/  
Run Hours

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D206-628-012 | Location: \_\_\_\_\_  PPP Rev: F

0.00

*1/10/3/01* (2)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/03/03* *JF*

*MF*  
*10-3-2*

# Picklist Print

February 25, 2010 11:49:49 AM

Page 1

Work Order ID: 56509



Parent Item: D206-628-012



Parent Item Name: Heli-Access-Step RH

Start Date: 2/25/10

Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP rev E changed D2731-1 to D2731-3 EC  
 IPP Rev:F as per ecn 1118 08-02-05 DD verified by:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ AN4-13A	Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route 120	Unit of Each	Qty on 239.0000	Remaining 8.0000	Qty	Date	Status
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Bolt

10-2-26 SF

		<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
		<u>Location</u>		
Main Warehouse				
		ST	239	
		113359	39	8
		113749	200	
		17406	0	
		51764	0	

Purchased	No	120	Each	352.0000	8.0000
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10-2-26



Bolt

10-2-26 SF

		<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
		<u>Location</u>		
Main Warehouse				
		ST	352	
		113359	352	8

Purchased	No	120	Each	231.0000	8.0000
-----------	----	-----	------	----------	--------

10-2-26

		<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
		<u>Location</u>		
Main Warehouse				
		ST	231	
		113121	6	
		113538	25	
		113840	200	8

Purchased	No	120	Each	231.0000	8.0000
-----------	----	-----	------	----------	--------

10-2-26 Q SF

		<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
		<u>Location</u>		
Main Warehouse				
		ST	231	
		113121	6	
		113538	25	
		113840	200	8

# Picklist Print

February 25, 2010 11:49:49 AM

Page 2

Work Order ID: 56509



Parent Item: D206-628-012



Parent Item Name: Heli-Access-Step RH

Start Date: 2/25/10

Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM

Start Qty: 2.00

Required Qty: 2.00

IPP rev E changed D2731-1 to D2731-3 EC

IPP Rev:F as per ecn 1118 08-02-05 DD verified by:

Component Item ID/ Description	Replacement	Mfg/ Purchased	Bin No	Primary Last Q51 017 50	Route 120	Unit of Each	Qty on 0.0000	Remaining 24.0000	Qty	Date M113706 10-2-26 SU	Status
AN960JD416 f2 Washer		Manufactured	No		120	Each	0.0000	2.0000		55783	
D2724-042 f1 206B Step Assembly		Manufactured	No		120	Each	162.0000	4.0000		10-2-26 sf	
D2731-3 f2 Mounting Lug		Manufactured	No		120	Each	0.0000	2.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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Location

Main Warehouse

ST	123	
30994	3	3
37335	2	
39441	18	
47967	100	1

Main Warehouse

ST469	39	
52329	39	

# Picklist Print

February 25, 2010 11:49:49 AM

Page 3

Work Order ID: 56509



Parent Item: D206-628-012



Parent Item Name: Heli-Access-Step RH

Start Date: 2/25/10

Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM

Start Qty: 2.00

Required Qty: 2.00

IPP rev E changed D2731-1 to D2731-3 EC

IPP Rev:F as per ecn 1118 08-02-05 DD verified by:

Component Item ID/ D2731-7-2	Replacement	Mfg/ Manufactured	Bin No	Primary	Last	Route 120	Unit of Each	Qty on 97.0000	Remaining 4.0000	Qty	Date 10-2-26 SP	Status
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Mounting Lug

## Warehouse

### Location

Main Warehouse

ST	97	
34125	1	1
41597	36	3
43389	20	
52330	40	

## Loc Qty

## Loc Code



10-2-26 SP

Manufactured	No	120	Each	0.0000	16.0000	2 put
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14318

10-2-26 SP

Manufactured	No	120	Each	36.0000	4.0000	
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10-2-26 SP

SP 24

## Warehouse

### Location

Main Warehouse

ST	36	
46861	2	
47970	1	1
52584	33	3

## Loc Qty

## Loc Code



10-2-26 SP

# Picklist Print

Page 4

February 25, 2010 11:49:49 AM

Work Order ID: 56509



Parent Item: D206-628-012



Parent Item Name: Heli-Access-Step RH

Start Date: 2/25/10

Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP rev E changed D2731-1 to D2731-3 EC  
 IPP Rev:F as per ecn 1118 08-02-05 DD verified by:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/ Manufactured	Bin	Primary No	Last	Route	Unit of Each	Qty on 98.0000	Remaining 4.0000	Qty	Date	Status
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Lug Assembly

10-2-26 sf

Warehouse                    Loc Qty                    Loc Code

Location

Main Warehouse

ST	53	
44521	3	
45365	50	

4

Main Warehouse

ST475	45	
52331	45	

\_\_\_\_\_

Purchased

No

120

Each

2,100.000 12

Warehouse                    Loc Qty                    Loc Code

Location

Main Warehouse

ST	2100	
102552	6	
104248	6	
110507	184	
111827	910	
113422	994	
15924	0	

26  
27

MS2104214



Nut

**5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-  
STEPS™ PARTS LIST**

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
<i>(Signature)</i>						D2721-041	STEP ASSEMBLY LH
<i>(Signature)</i>						D2721-042	STEP ASSEMBLY RH
<i>(Signature)</i>						D2724-041	STEP ASSEMBLY LH
<i>(Signature)</i>						D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

*46509*  
**REFERENCE ONLY**

*46509*

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Revision: F  
Date: 08.02.07

S

**5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-  
STEPS™ PARTS LIST**

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
						D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2				4	4	D2731-3	MOUNTING LUG
2		2	4	4		D2731-7	MOUNTING LUG
8		8	8	8	8	D2732-030	RUBBER CUSHION
2		2		4	4	D3394-041	MOUNTING LUG
2		2		4	4	*D3394-1	*MOUNTING LUG
4		4		8	8	*MS35489-93	*GROMMET
2		2	4	4		D3394-043	MOUNTING LUG
2		2	4	4		*D3394-3	*MOUNTING LUG
4		4	8	8		*MS35489-93	*GROMMET
4		4		4	4	AN4-13A	BOLT
4		4	4	4	4	AN4-14A	BOLT
4		4	8	8	4	AN4-15A	BOLT
12		12	12	12	12	AN950JD416	WASHER
12		12	12	12	12	MS21042L4	NUT (OR MS21042-4)

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries